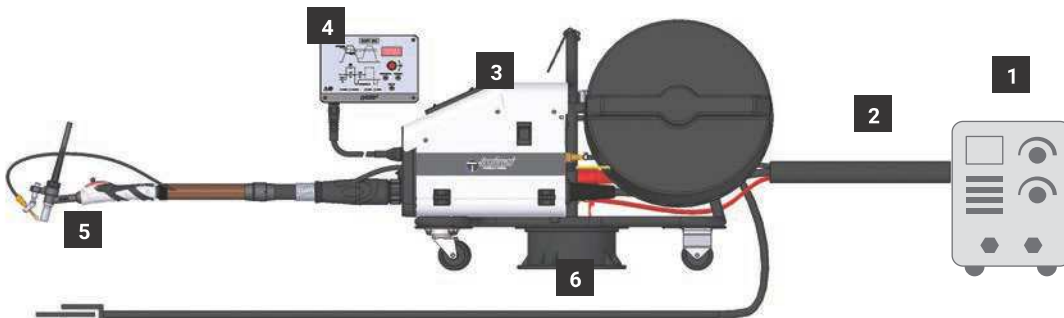


# EASY 400 PLUS



Input Voltage	120 Vac - 230 Vac - 50/60 Hz
Power	100 VA
Maximum welding current	350A (100% work cycle) 460A (30% work cycle)
Diameter of the wire usable for steel filler materials	0,8 mm ÷ 1,2 mm
Diameter of the wire usable for aluminium alloys filler materials	1,0 mm ÷ 1,6 mm
Wire spool size	Ø 200 mm ÷ Ø 300 mm
Level of protection	IP 2X
Dimensions	350 x 250 x 300 mm
Net weight (MU0633)	7,5kg



## 1 INFORMATION OF YOUR WELDING MACHINE

Producer

Brand / Model

## 2 CONNECTION CABLE ASSEMBLY

1,5 m standard cable assembly

TH0450-01-108

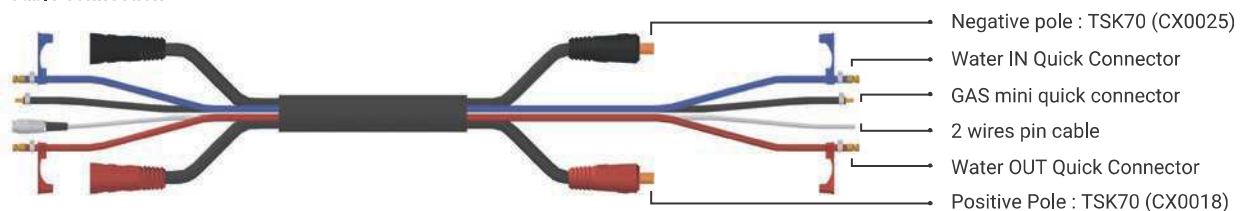
4 m standard cable assembly

TH0450-04-108

8 m standard cable assembly

TH0450-08-108

### Cable connection



If the cable is custom, the last 3 digits of the part number (108) correspond to the connection number

**3 WIRE FEEDER**

**EASY 400 PLUS** (with 2 steel rollers set 0,8 ÷ 1,0 mm included)

**MU0633**

**4 CONTROL PANEL**

4 m cable

**BX1371**

8 m cable

**BX1372**

**5 TIG TORCH**

> see the following page

**6 TROLLEY KIT FOR COIL WIRE**

Ø Max 300 mm

**TT0174**


**EASY 400 PLUS ACCESSORIES**
**INDEPENDENT WIRE OUTPUT KIT**

For the use of EASY 400 PLUS with any torch

Wire feeding kit for TIG manual torches, complete of buttons for the wire speed adjustment, loading and retract.



Kit for manual torches - 4 m

**TT0177**

Wire feeding kit for TIG automatic torches, can be used in association with any automatic welding control equipment.



Kit for automatic torches - 4 m

**TT0178**

**EASY 400 PLUS ROLLER SET**

For steel wire  
Ø 0,8 ÷ 1,0 mm  
(STANDARD)  
**FA0201**



For steel wire  
Ø 1,0 ÷ 1,2 mm  
**FA0202**



For aluminium wire  
Ø 1,0 ÷ 1,2 mm  
**FA0203**



For aluminium wire  
Ø 1,2 ÷ 1,6 mm  
**FA0204**

